

accomplished on molded parts without further treatment. If RELEASE-ALL 100 does not release, it is because the RELEASE-ALL 100 has gone down into the pores of the tool. If the tool is porous, we suggest a coat of RELEASE-ALL 20 as a basecoat before applying the RELEASE-ALL 100. See RELEASE-ALL 20 data sheet.

### Application

RELEASE-ALL 100 may be applied to clean surfaces by spray, brush or wipe-on. Two coats heat cured are necessary for optimum results. First coat is applied. Allow 10-15 minutes for solvent release. Bake at 350°F for 30 minutes.

IMPORTANT NOTE: Now apply second coat in opposite direction of first coat so no areas will be missed. Heat cure second coat at 350°F for 30 minutes and your tool is now ready for multiple releases.

### Cycles

RELEASE-ALL 100 should give from 20 to 100 or more cycles before re-coating is necessary. Re-coating on worn areas is done by a solvent cleaning of the surface with Toluene or Ketones and re-treatment as described as above. RELEASE-ALL 100 may be completely removed by our RELEASE-ALL Mold Stripper No. 10. See data sheet.

### IMPORTANT NOTE

RELEASE-ALL 100 is not a red label item and may be used directly on hot molds.

NOTE: Technical information furnished by AIRTECH is based upon laboratory findings and believed to be correct. No warranties of any kind are made except that materials supplied are AIRTECH standard quality. All risk and liability arising from handling, storage and use of AIRTECH products, as well as compliance with applicable legal restrictions, rests with the buyer.